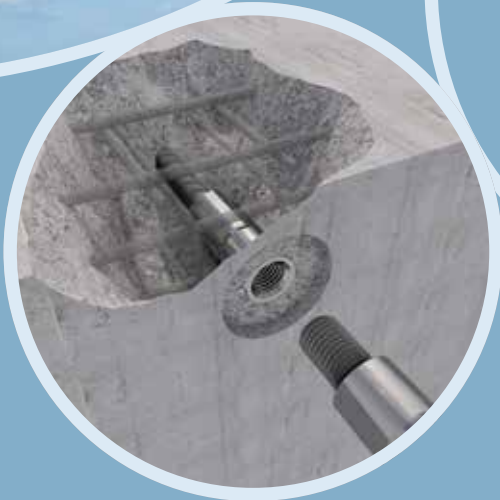




PH Reinforce- ment Connec- tion System

for permanent reinforcement
connections or continuations

PFEIFER



planning & installation



product advantages	3
table of contents/execution types	4
products	5
dimensioning	34
installation	36



more information online:
PH reinforcement connection system

Highest dynamic resistances for wind towers, high-speed railways and machinery foundations

Your advantages during the planning phase:

- ▶ Regulated by approvals
- ▶ Bar diameter from 12 to 32 mm

High planning security

ETA, building code safety due to completely approved system for static and dynamic loads, full bar force becomes non-positive, 100 % safe and reliable transmitted (tension + compression).



table of contents/execution types products

female bars

- ▶ straight female bar
- ▶ female bar in special length
- ▶ female bar with connection bolt
- ▶ reducing female bar
- ▶ double female bar with connection bolt
- ▶ female bar with welded anchor plate

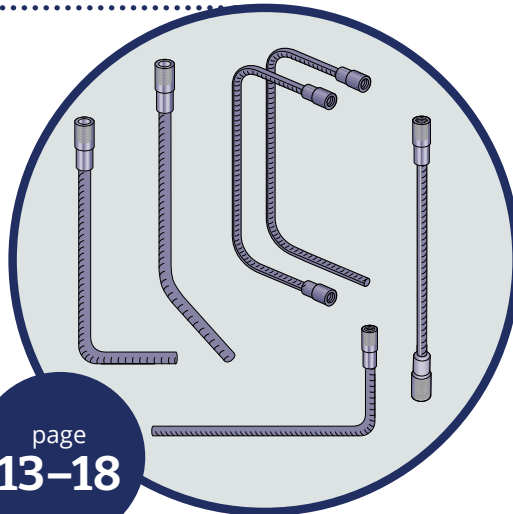
page
5–12



bent female bars

- ▶ bent female bar
- ▶ hooked female bar
- ▶ female bar with bent in special angle
- ▶ double female bar
- ▶ female bar as U-shaped stirrup
- ▶ double female bar as U-shaped stirrup

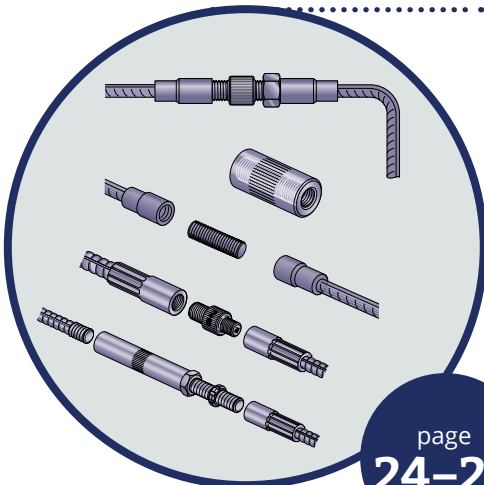
page
13–18



connecting and reducing elements

- ▶ connection bolt
- ▶ coupling sleeve
- ▶ right-left-thread connecting bolt
- ▶ reducing bolt
- ▶ reducing socket
- ▶ positioning connector

page
24–29



male bars

- ▶ male bar with coupler
- ▶ straight male bar
- ▶ male bar in special design
- ▶ bent male bar
- ▶ hooked male bar

page
19–23

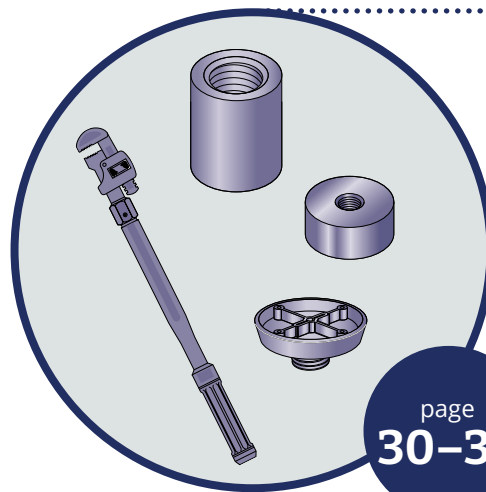


Notice:
Orders only possible until June 30, 2023

adapter

- ▶ welding socket
- ▶ end anchorage plate
- ▶ pin plate PH and nail plate
- ▶ torque wrench

page
30–33



- Usability in earthquake zones on demand
- Delivery includes the pin plate PH or nail plate for formwork fixing
- Practical through realization of safe construction stages – no protruding bars with risk of accidents
- no drilling of the formwork necessary
- General technical approval (abZ)
- European Technical Assessment (ETA)

component recommendation

- pillar
- foundations
- beams
- downstand beam
- bridge construction components
- wind turbine tower

technical data

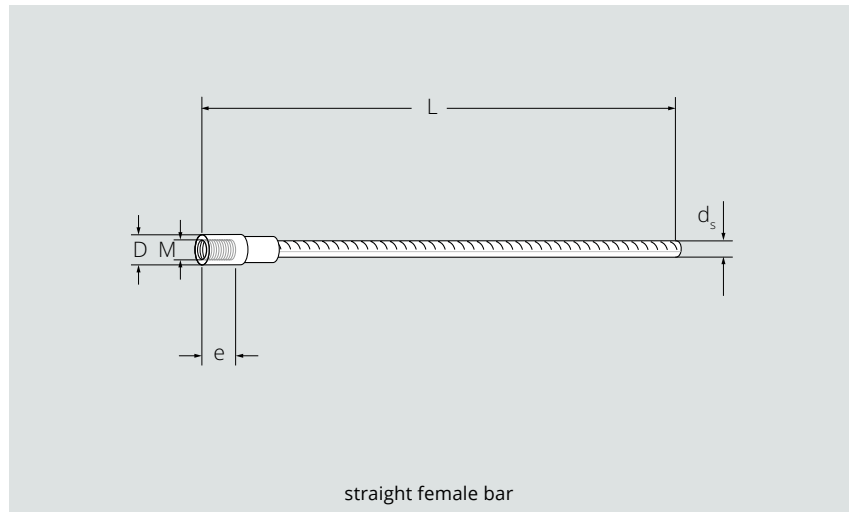
- **material:** black steel

options on request

- other lengths; with reducing socket; with bending (also in special angles); with angled hook; as U-shaped stirrup; as double female bar (also in U-shaped stirrup or with connection bolt); with welded anchor plate

straight female bar

- For screw connection of concrete elements
- Straight reinforcement bar with pressed-on socket and internal thread is used in combination with connecting or reducing elements and another female bar



straight female bar

diameter concrete steel	d _s	mm	8	8	10	10	12	12	12	12
total length	L	mm	350	550	400	690	400	570	800	1500
thread type			M 12	M 12	M 14	M 14	M 16	M 16	M 16	M 16
screw-in depth	e	mm	15	15	17	17	20	20	20	20
outer diameter socket	D	mm	16	16	19,2	19,2	22,3	22,3	22,3	22,3
packing unit		pcs	1	1	1	1	1	1	1	1
quantity per load carrier		pcs	-	-	-	-	200	200	300	200
Ref. no.			135178	119055	135179	135181	119056	119057	119058	119059

pin plate PH

colour			black	-	-	yellow				
Ref. no.			118515	118515	-	-	118516	118516	118516	118516

nail plate

colour			-	-	-	-	-	-	-	-
Ref. no.			-	-	391648	391648	-	-	-	-

straight female bar

diameter concrete steel	d _s	mm	14	14	14	14	16	16	16	16
total length	L	mm	400	660	930	1500	400	1020	1440	2000
thread type			M 18	M 18	M 18	M 18	M 20	M 20	M 20	M 20
screw-in depth	e	mm	22	22	22	22	24	24	24	24
outer diameter socket	D	mm	25,5	25,5	25,5	25,5	28,8	28,8	28,8	28,8
packing unit		pcs	1	1	1	1	1	1	1	1
quantity per load carrier		pcs	240	200	200	150	200	200	200	50
Ref. no.			119061	119062	119063	119064	119065	119067	119069	119070

pin plate PH

colour			blue			white				
Ref. no.			118517	118517	118517	118517	118518	118518	118518	118518

straight female bar

diameter concrete steel	d _s	mm	20	20	20	20	25	25	25	25
total length	L	mm	400	1280	1800	3000	400	1600	2260	3600
thread type			M 24	M 24	M 24	M 24	M 30	M 30	M 30	M 30
screw-in depth	e	mm	32	32	32	32	40	40	40	40
outer diameter socket	D	mm	35,3	35,3	35,3	35,3	44,1	44,1	44,1	44,1
packing unit		pcs	1	1	1	1	1	1	1	1
quantity per load carrier		pcs	100	300	125	50	150	150	50	35
Ref. no.			119071	119073	119075	119076	119078	119081	119082	119083

pin plate PH

colour			grey			red				
Ref. no.			118519	118519	118519	118519	118520	118520	118520	118520

straight female bar

diameter concrete steel	d _s	mm	28	28	28	28	32	32	40	40
total length	L	mm	400	1790	2530	3600	2000	2900	2200	3500
thread type			M 36	M 36	M 36	M 36	M 42	M 42	M 52	M 52
screw-in depth	e	mm	42	42	42	42	52	52	70	70
outer diameter socket	D	mm	51	51	51	51	55,8	55,8	70	70
packing unit		pcs	1	1	1	1	1	1	1	1
quantity per load carrier		pcs	75	100	50	50	–	–	–	–

Ref. no.	119084	119088	119089	119090	135176	135363	149175	149176
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pin plate PH

colour			black			–	–	–	–
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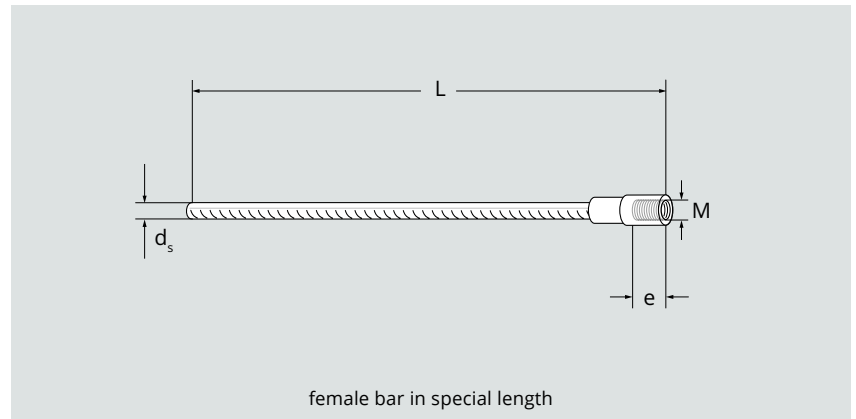
Ref. no.	118521	118521	118521	118521	–	–	–	–
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nail plate

colour			–	–	–	–	–	–	–
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Ref. no.	–	–	–	–	391655	391655	391656	391656
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female bar in special length



female bar in special length

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
total length	$L^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	160	192	223	255	288	353	441	510	558	700
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
Ref. no.			020028	020029	020030	020031	020032	020033	020034	020035	020036	020037

pin plate PH

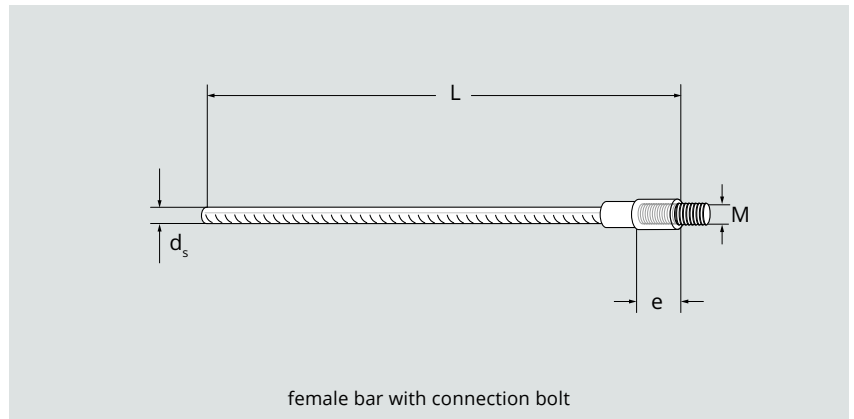
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-

nail plate

colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

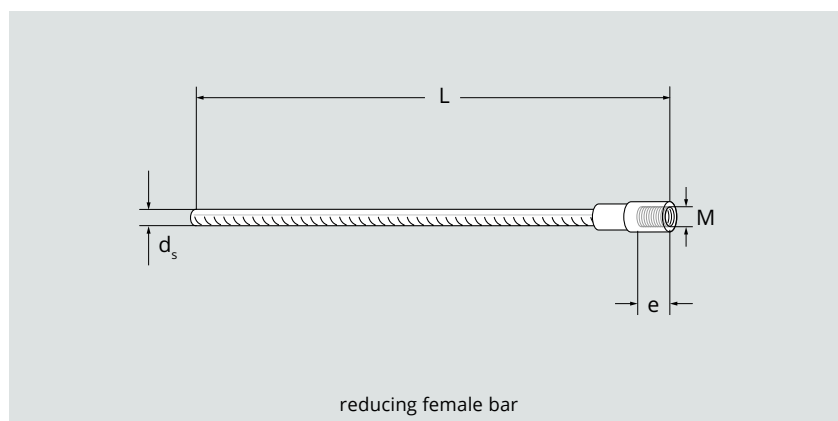
female bar with connection bolt



female bar with connection bolt

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
total length	L	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	160	192	223	255	288	353	441	510	558	700
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
Ref. no.			020318	020319	020320	020321	020322	020323	020324	020325	020326	020327
pin plate PH												
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-
nail plate												
colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

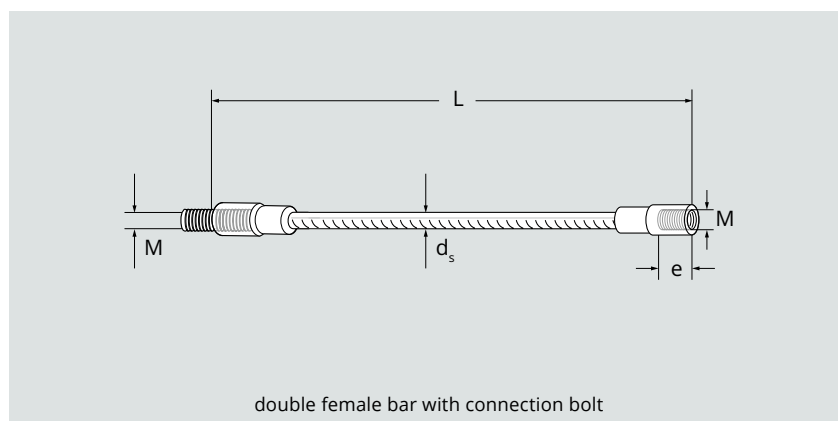
reducing female bar



reducing female bar										
diameter concrete steel	d_s	mm	12	14	16	20	25	28	32	40
total length	$L^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	223	255	288	353	441	510	558	700
thread type			M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42
screw-in depth	e	mm	20	22	24	32	40	42	52	70
Ref. no.			020203	020204	020205	020206	020207	020208	020209	020210
pin plate PH										
colour			-	yellow	blue	white	grey	red	black	-
Ref. no.			-	118516	118517	118518	118519	118520	118521	-
nail plate										
colour			-	-	-	-	-	-	-	-
Ref. no.			391648	-	-	-	-	-	-	391655

¹⁾ Length without PH pin plate or nail plate

double female bar with connection bolt

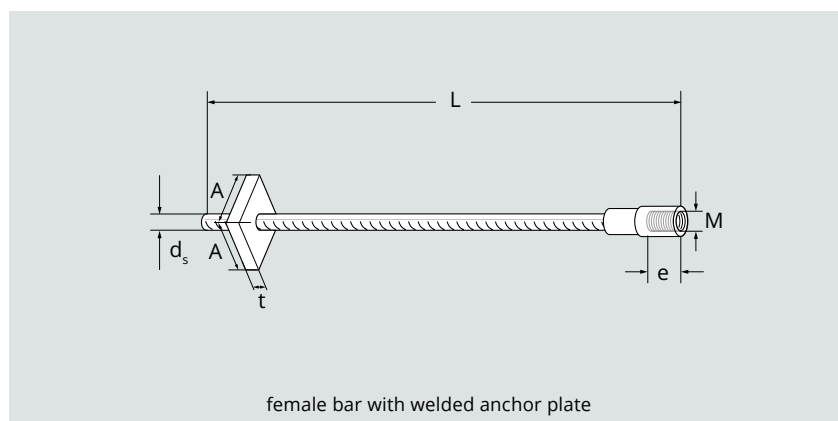


double female bar with connection bolt

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
total length	$L^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	160	192	223	255	288	353	441	510	558	700
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
Ref. no.			020308	020309	020310	020311	020312	020313	020314	020315	020316	020317
pin plate PH												
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-
nail plate												
colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

female bar with welded anchor plate



female bar with welded anchor plate

diameter concrete steel	d_s	mm	12	14	16	20	25	28	32
total length	$L^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	223	255	288	353	441	510	558
thread type			M 16	M 18	M 20	M 24	M 30	M 36	M 42
screw-in depth	e	mm	20	22	24	32	40	42	52
	t	mm	10	10	12	12	20	20	20
plate width	A	mm	50	50	70	70	90	100	110
Ref. no.			020080	020081	020082	020083	020084	020085	020086

pin plate PH

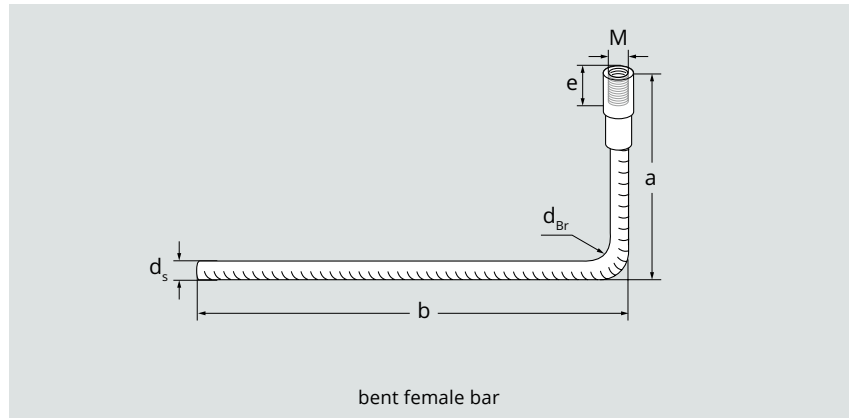
colour			yellow	blue	white	grey	red	black	-
Ref. no.			118516	118517	118518	118519	118520	118521	-

nail plate

colour			-	-	-	-	-	-	-
Ref. no.			-	-	-	-	-	-	391655

¹⁾ Length without PH pin plate or nail plate

bent female bar



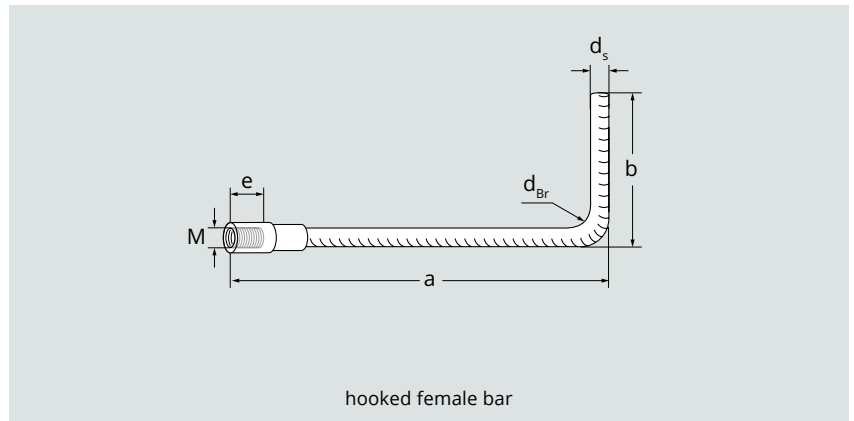
bent female bar

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
dimension 1	a ¹⁾	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 1 minimum	a _{min}	mm	120	136	150	170	200	250	300	340	475	555
dimension 2	b	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 2 minimum	b _{min}	mm	120	120	130	130	150	220	260	250	550	600
bending roller diameter	d _{Br} ²⁾	mm	80	100	120	140	160	200	250	280	320	400
Ref. no.			020038	020039	020040	020041	020042	020043	020044	020045	020046	020047
pin plate PH												
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-
nail plate												
colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

²⁾ bending roller diameter 10 d_s, deviating bending roller diameters on request

hooked female bar

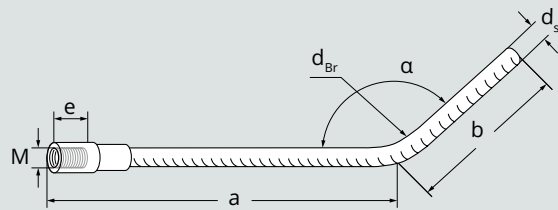


hooked female bar

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
dimension 1	a ¹⁾	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 1 minimum	a _{min}	mm	85	85	120	125	140	210	260	280	355	380
dimension 2	b	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 2 minimum	b _{min}	mm	85	85	110	130	140	190	210	220	500	500
bending roller diameter	d _{Br}	mm	32	40	48	56	64	140	175	200	220	300
Ref. no.			020048	020049	020050	020051	020052	020053	020054	020055	020056	020057
pin plate PH												
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-
nail plate												
colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

female bar with bent in special angle



female bar with bent in special angle

female bar with bent in special angle

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
dimension 1	a ¹⁾	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 2	b	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
bending roller diameter	d_{Br}	mm	80	100	120	140	160	200	250	280	320	400
angle	α	°	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
Ref. no.			020387	020388	020389	020390	020391	020392	020393	020394	020395	020396

pin plate PH

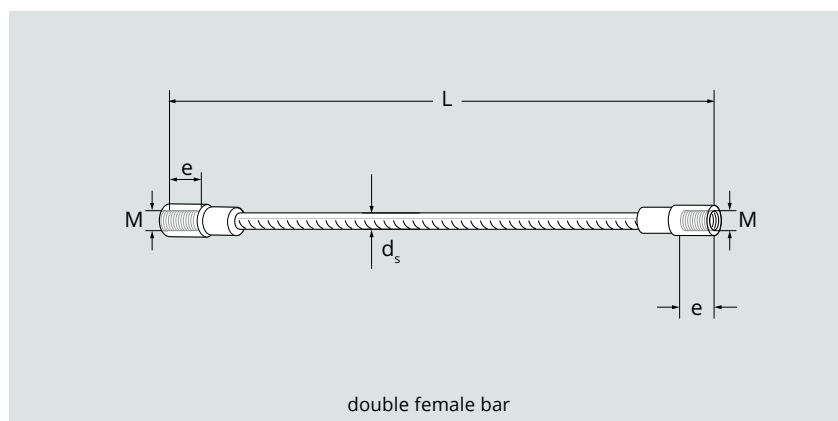
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-

nail plate

colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

double female bar

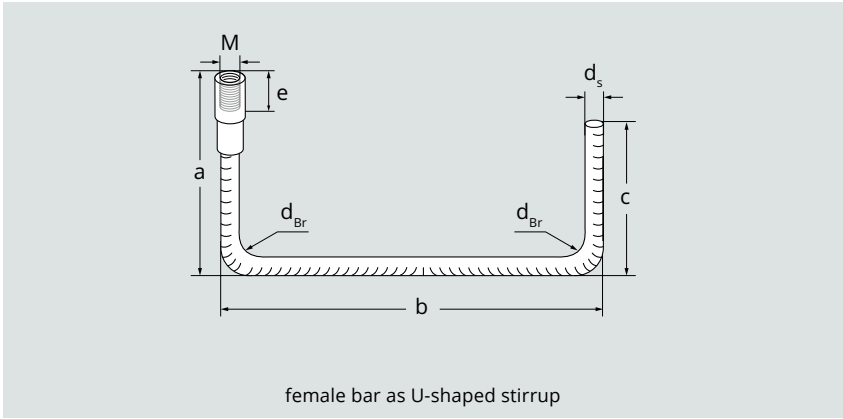


double female bar

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
total length	$L^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	160	192	223	255	288	353	441	510	558	700
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
Ref. no.			020058	020059	020060	020061	020062	020063	020064	020065	020066	020067
pin plate PH												
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-
nail plate												
colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

female bar as U-shaped stirrup

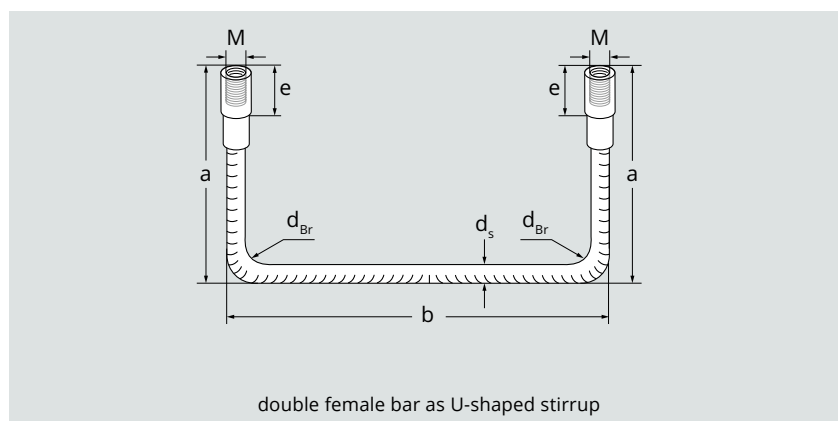


female bar as U-shaped stirrup

diameter concrete steel	d_s	mm	customer specification
Thread type ¹⁾			-
dimension 1	$a^{1)}$	mm	customer specification
dimension 2	b	mm	customer specification
dimension 3	c	mm	customer specification
bending roller diameter	$d_{Br}^{2)}$	mm	customer specification
angle	α	°	customer specification
Ref. no.	020328		

¹⁾ depending on the selected bar diameter d_s
²⁾ Length without PH pin plate or nail plate

double female bar as U-shaped stirrup



double female bar as U-shaped stirrup

diameter concrete steel	d_s	mm	8	10	12	14	16	20	25	28	32	40
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	15	17	20	22	24	32	40	42	52	70
dimension 1	$a^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 1 minimum	a_{min}	mm	110	135	150	170	200	250	300	350	380	490
dimension 2	b	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 2 minimum	b_{min}	mm	280	280	280	280	280	620	630	640	650	680
bending roller diameter	$d_{Br}^{2)}$	mm	80	100	120	140	160	200	250	280	320	400
Ref. no.			020068	020069	020070	020071	020072	020073	020074	020075	020076	020077
pin plate PH												
colour			black	-	yellow	blue	white	grey	red	black	-	-
Ref. no.			118515	-	118516	118517	118518	118519	118520	118521	-	-
nail plate												
colour			-	-	-	-	-	-	-	-	-	-
Ref. no.			-	391648	-	-	-	-	-	-	391655	391656

¹⁾ Length without PH pin plate or nail plate

²⁾ bending roller diameter 10 d_s , deviating bending roller diameters on request

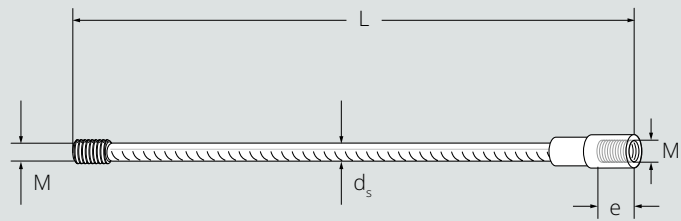
technical data

- **bar:** concrete bar steel B500 B
- **socket:** precision steel pipe E355



male bar with coupler

Notice:
Orders only possible until June 30, 2023



male bar with coupler

male bar with coupler – black steel

type		mm	PH-AM-12	PH-AM-14	PH-AM-16	PH-AM-20	PH-AM-25	PH-AM-28
diameter concrete steel	d_s	mm	12	14	16	20	25	28
total length	$L^{1)}$	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
total length minimum	L_{min}	mm	223	255	288	353	441	510
thread size			M 16	M 18	M 20	M 24	M 30	M 36
screw-in depth	e	mm	20	22	24	32	40	42
Ref. no.			020022	020023	020024	020025	020026	020027

¹⁾ Length without PH pin plate or nail plate



Notice:

All length specifications with a tolerance of ± 10 mm.



Notice:

Please take into account the fastening with the 8 mm thick pin plate (sizes PH 12-28) for custom-fit lengths.

- ▶ Highest dynamic resistances (PH-A – PH-KM – PH-A)
- ▶ Practical through realisation of safe construction sections – no protruding bars with risk of accidents
- ▶ no drilling of the formwork necessary
- ▶ Colour-coded thread protection caps for quick assignment of the system size
- ▶ European Technical Assessment (ETA)

technical data

- ▶ **Stahl:** concrete bar steel B500 B

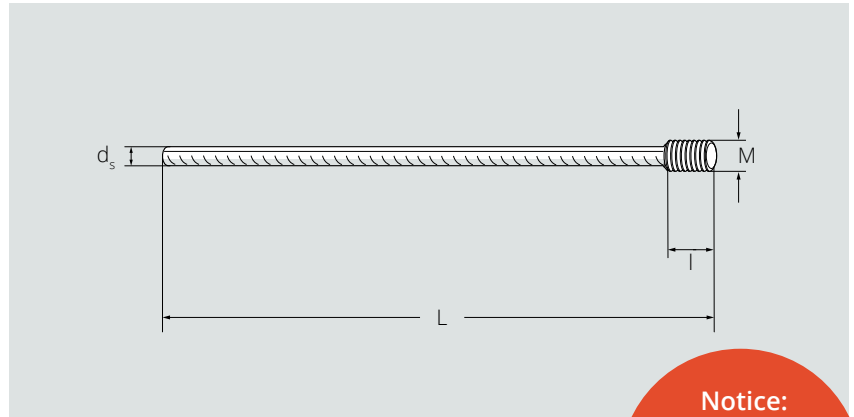


component recommendation

- ▶ pillar
- ▶ foundations
- ▶ beams
- ▶ downstand beam
- ▶ bridge construction components
- ▶ wind turbine tower

straight male bar

- ▶ For screw connection of concrete elements
- ▶ Straight rebar with external thread – used in combination with female bars and couplers or reducers



Notice:

Orders only possible until June 30, 2023

straight male bar – black steel

type		mm	PH-A-12/400	PH-A-12/570	PH-A-12/800	PH-A-12/1500	PH-A-14/400	PH-A-14/660	PH-A-14/930	PH-A-14/1500	PH-A-16/400	PH-A-16/1020	PH-A-16/1440	PH-A-16/2000	PH-A-20/400
diameter concrete steel	d _s	mm	12	12	12	12	14	14	14	14	16	16	16	16	20
total length	L	mm	400	570	800	1500	400	660	930	1500	400	1020	1440	2000	400
thread length	l	mm	1,7	1,7	1,7	1,7	2,0	2,0	2,0	2,0	2,3	2,3	2,3	2,3	3,0
colour protective cover			yellow				blue				weiss				grey
thread size			M 16	M 16	M 16	M 16	M 18	M 18	M 18	M 18	M 20	M 20	M 20	M 20	M 24
Ref. no.			235683	235684	235685	235686	236452	236453	236454	236455	236457	236459	236461	236462	236464

straight male bar – black steel

type		mm	PH-A-20/1280	PH-A-20/1800	PH-A-20/3000	PH-A-25/400	PH-A-25/1600	PH-A-25/2260	PH-A-25/3600	PH-A-28/400	PH-A-28/1790	PH-A-28/2530	PH-A-28/3600	PH-A-32/2000	PH-A-32/2900
diameter concrete steel	d _s	mm	20	20	20	25	25	25	25	28	28	28	28	32	32
total length	L	mm	1280	1800	3000	400	1600	2260	3600	400	1790	2530	3600	2000	2900
thread length	l	mm	3,0	3,0	3,0	3,8	3,8	3,8	3,8	4,0	4,0	4,0	4,0	5,0	5,0
colour protective cover			grey			red				black				-	-
thread size			M 24	M 24	M 24	M 30	M 30	M 30	M 30	M 36	M 36	M 36	M 36	M 42	M 42
Ref. no.			236465	236466	236467	236468	236469	236470	236471	235687	235688	235689	235690	377759	419886



Hinweise:

- For the bar diameters 8, 10 and 40 mm and from 3.6 m length for all diameters, the PFEIFER female bar PH-MU in combination with the PFEIFER connection bolt PH-K is available as an alternative. A maximum length of up to 3.6 m is possible.
- Standard versions without corrosion protection. Special versions on request.
- Delivery of the male bars including thread protection cap with corresponding colour coding.



Notice:

All length specifications with a tolerance of ± 10 mm.

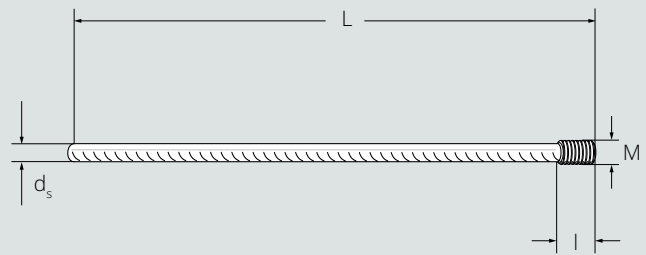
technical data

► **bar:** concrete bar steel B500 B



male bar in special design (straight in special length)

Notice:
Orders only
possible
until June
30, 2023



male bar in special design (straight in special length)

male bar in special length – black steel

type		mm	PH-AL-12	PH-AL-14	PH-AL-16	PH-AL-20	PH-AL-25	PH-AL-28	PH-AL-32
diameter concrete steel	d_s	mm	12	14	16	20	25	28	32
total length	L	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification	
thread size			M 16	M 18	M 20	M 24	M 30	M 36	M 42
thread length	l	mm	17	20	23	30	38	40	50
Ref. no.			020004	020005	020006	020007	020008	020009	020433

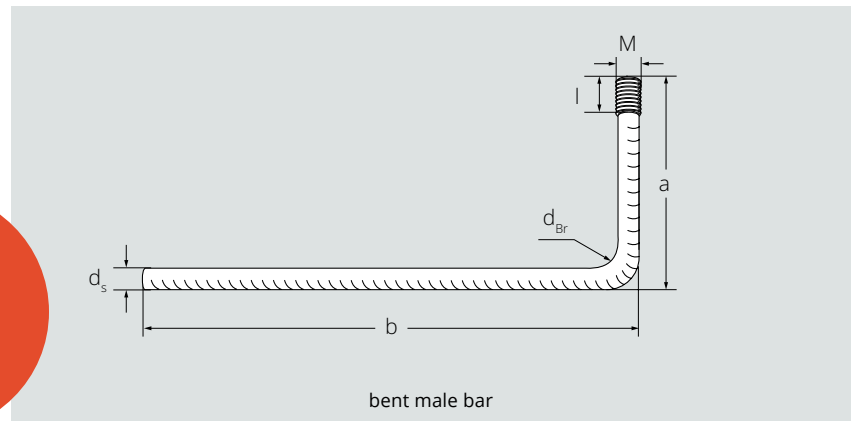
technical data

► **bar:** concrete bar steel B500 B



bent male bar

Notice:
Orders only possible until June 30, 2023



bent male bar

bent male bar – black steel

type		mm	PH-AB-12	PH-AB-14	PH-AB-16	PH-AB-20	PH-AB-25	PH-AB-28
diameter concrete steel	d_s	mm	12	14	16	20	25	28
thread length	l	mm	17	20	23	30	38	40
thread size			M 16	M 18	M 20	M 24	M 30	M 36
dimension 1	a	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 1 minimum	a_{min}	mm	164	193	223	267	324	358
dimension 2	b	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 2 minimum	b_{min}	mm	164	193	223	267	324	358
bending roller diameter	$d_{Br}^{1)}$	mm	120	140	160	200	250	280
Ref. no.			020010	020011	020012	020013	020014	020015

¹⁾ bending roller diameter 10 d_s , other bending roller diameters on request



Notice:

All length specifications with a tolerance of ± 10 mm.

bent male bars bending roller diameter

$d_{Br} = 10 \varnothing_s$
deviations:
according to DIN EN 1992-1-1

stretched length $L = a + b - x$

PH-AB maximum 3,6 m

$b = L - a + x$

$a = L - b + x$



Notice:

The bent male bar can no longer be aligned with the bent end after screwed into a female bar set in concrete. Should alignment be necessary the use of right-left-thread connecting bolt in combination with two female bars is recommended.

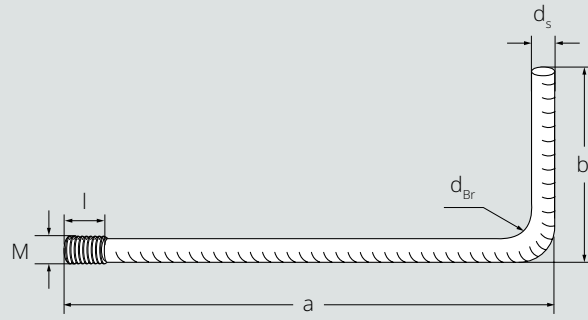
technical data

► **bar:** concrete bar steel B500 B



hooked male bar

Notice:
Orders only possible until June 30, 2023



hooked male bar

hooked male bar – black steel

type		mm	PH-AW-12	PH-AW-14	PH-AW-16	PH-AW-20	PH-AW-25	PH-AW-28
diameter concrete steel	d_s	mm	12	14	16	20	25	28
thread length	l	mm	17	20	23	30	38	40
thread size			M 16	M 18	M 20	M 24	M 30	M 36
dimension 1	a	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 1 minimum	a_{min}	mm	97	114	126	188	232	268
dimension 2	b	mm	customer specification	customer specification	customer specification	customer specification	customer specification	customer specification
dimension 2 minimum	b_{min}	mm	97	114	126	188	232	268
bending roller diameter	d_{Br}	mm	48	56	64	140	175	200
Ref. no.	020016		020017	020018	020019	020020	020021	



Notice:

All length specifications with a tolerance of ± 10 mm.

hooked male bars bending roller diameter

$d_{Br} = 4 \varnothing_s$ bei $\varnothing_s < 20$ mm
 $d_{Br} = 7 \varnothing_s$ bei $\varnothing_s \geq 20$ mm
 b_{min} according to DIN EN 1992-1-1

stretched length $L = a + b - x$

PH-AW maximum 3,6 m

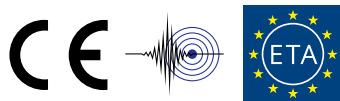
$b = L - a + x$

$a = L - b + x$

- Usability in earthquake zones on request
- high-strength material
- General technical approval (abZ)
- European Technical Assessment (ETA)

technical data

- **Material:** black steel

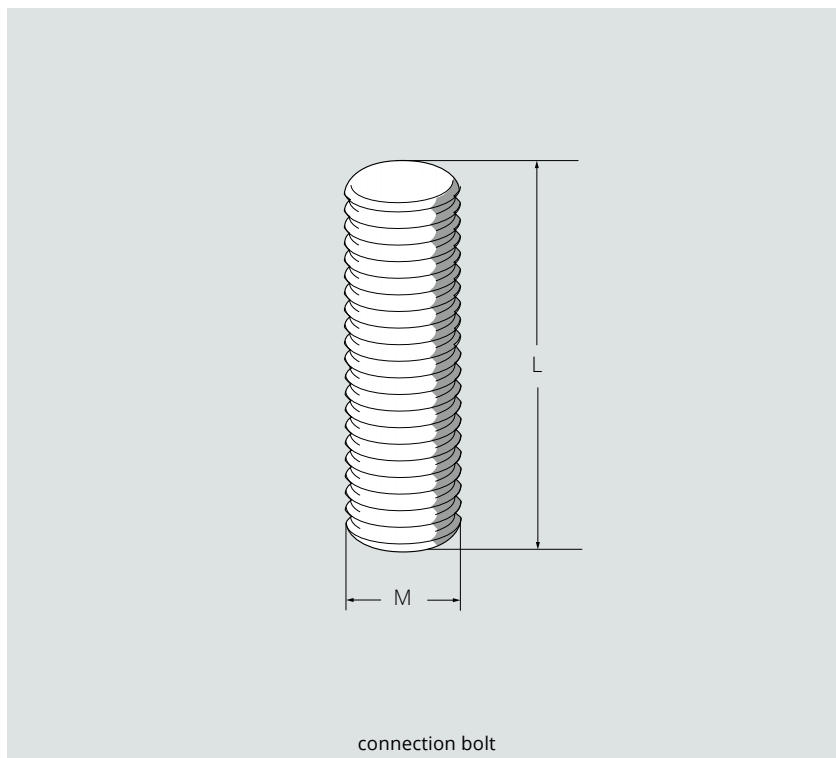


Options on request

- connection bolt PH-KD with torque control

connection bolt

- For connecting of two PH female bars
- Simply screw the female bars into the coupling sleeve from both sides.



connection bolt

for diameter concrete steel		mm	8	10	12	14	16	20	25	28	32	40
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
bolt length	L	mm	28	34	40	43	50	65	80	85	106	145
packing unit		pcs	1	1	1	1	1	1	1	1	1	1
Ref. no.			119263	135169	135170	119264	119265	119266	119267	119268	135171	149216

- high-strength material
- General technical approval (abZ)
- European Technical Assessment (ETA)

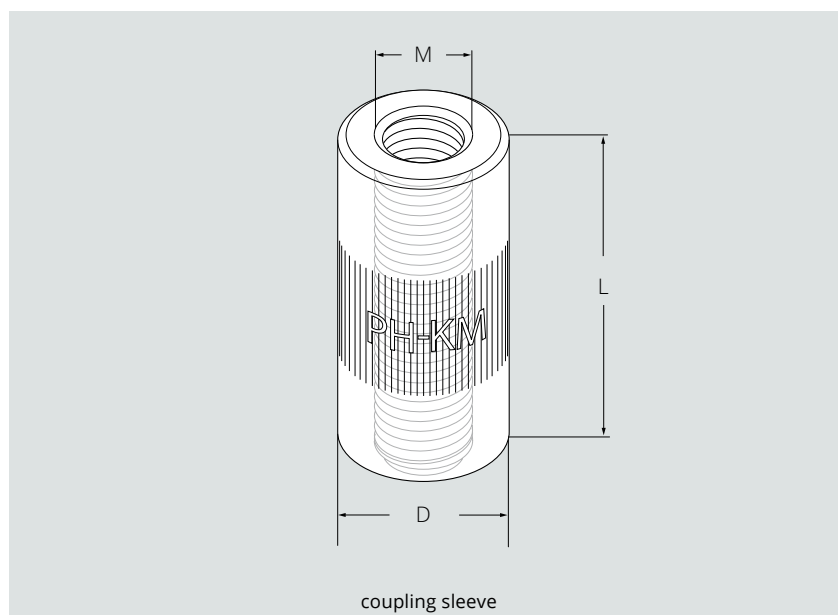
technical data

- **Material:** black steel



coupling sleeve

- For connecting of two PH female bars with connection bolt



coupling sleeve

for diameter concrete steel		mm	12	14	16	20	25	28	32
total length	L	mm	45	52	58	73	88	90	111
thread type			M 16	M 18	M 20	M 24	M 30	M 36	M 42
outer diameter socket	D	mm	22,3	25,5	28,8	35,3	44,1	51	55,8
packing unit		pcs	1	1	1	1	1	1	1
Ref. no.			363511	363512	363513	363514	363515	363516	363517

- Innovative connection even with complicated reinforcement routing
- high-strength material
- General technical approval (abZ)
- European Technical Assessment (ETA)

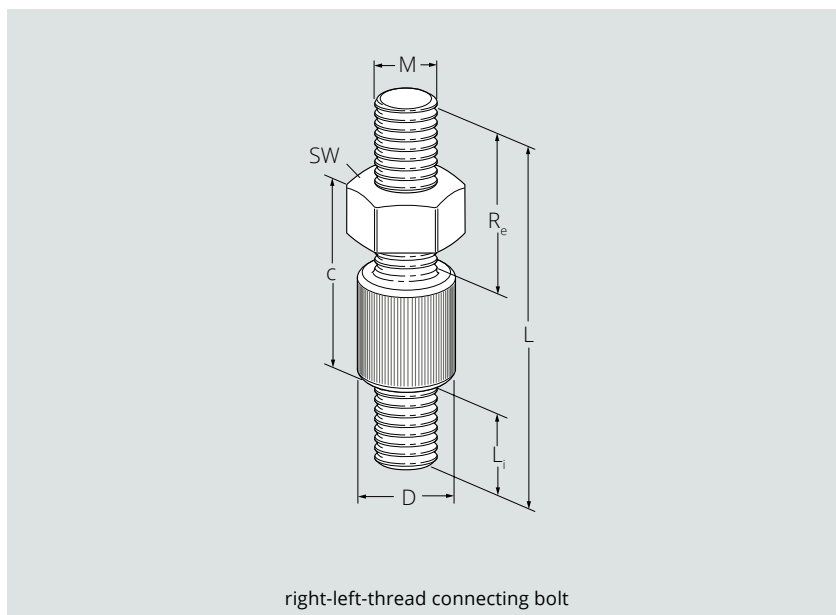
technical data

- **Material:** black steel



right-left-thread connecting bolt

- For connecting angled PH female bars
- If angled female bars are placed next to each other a free rotation of the bars is not possible - due to the opposite threads of the coupler, the components can still be screwed together.



right-left-thread connecting bolt

for diameter concrete steel		mm	8	10	12	14	16	20	25	28	32
total length	L	mm	61	71	79	85	90	109	131	145	170
thread type			M 12	M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 42
wrench size	SW	mm	19	22	24	27	30	36	46	55	65
outer diameter socket	D	mm	16,5	18,5	20,5	24	27	33,5	42	48,5	50,5
length right-hand thread	Re	mm	24	30	35	39	42	53	67	74	90
length left-hand thread	Li	mm	12	16	19	21	23	31	39	41	50
minimum distance nut	c _{min}	mm	37	39	41	43	44	47	53	63	70
packing unit		pcs	1	1	1	1	1	1	1	1	1
Ref. no.			119269	135172	135173	119270	119271	119272	119273	119274	135174

- ▶ economic grading of the reinforcement cross-sections
- ▶ high-strength material
- ▶ General technical approval (abZ)
- ▶ European Technical Assessment (ETA)

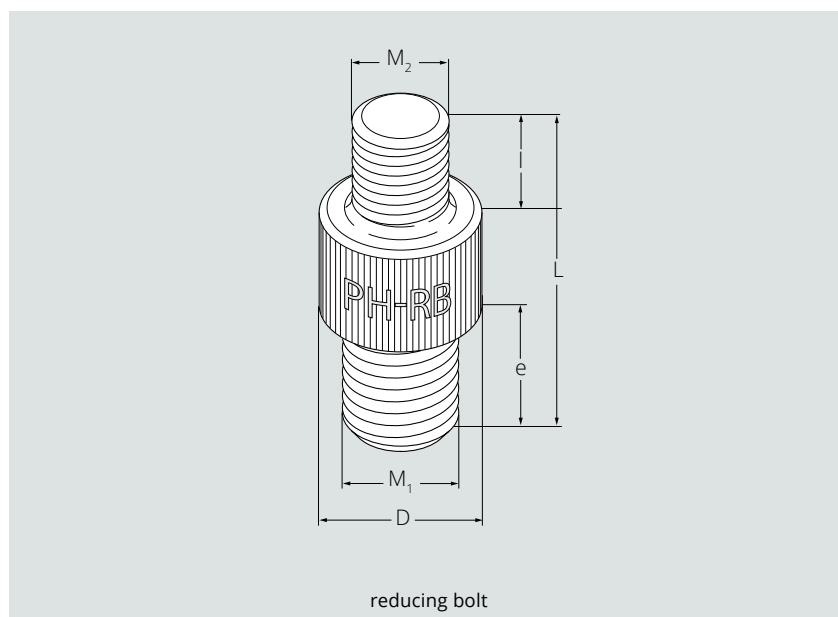
technical data

- ▶ **Material:** black steel



reducing bolt

- ▶ For connecting two PH female bars with different diameters
- ▶ Use for ascending screw reinforcement over several floors where the statically necessary cross-sections are reduced floor by floor



reducing bolt

for diameter concrete steel 1		mm	12	14	16	16	20	25
total length	L	mm	60	65	69	67	79	95
thread size site 1	M ₁		M 16	M 18	M 20	M 20	M 24	M 30
for diameter concrete steel 2		mm	10	12	14	12	16	20
thread size site 2	M ₂		M 14	M 16	M 18	M 16	M 20	M 24
screw-in depth	e	mm	19	21	23	23	31	39
thread length	l	mm	16	19	21	19	23	31
outer diameter socket	D	mm	20,5	24	27	27	33,5	42
packing unit		pcs	1	1	1	1	1	1
Ref. no.	211277		211278		211279		211280	

reducing bolt

for diameter concrete steel 1		mm	28	28	32	32	40
total length	L	mm	110	102	119	121	160
thread size site 1	M ₁		M 36	M 36	M 42	M 42	M 52
for diameter concrete steel 2		mm	25	20	25	28	32
thread size site 2	M ₂		M 30	M 24	M 30	M 36	M 42
screw-in depth	e	mm	41	41	50	50	70
thread length	l	mm	39	31	39	41	50
outer diameter socket	D	mm	48,5	48,5	50,5	50,5	70,5
packing unit		pcs	1	1	1	1	1
Ref. no.	211282		211286		211287		211284

- economic grading of the reinforcement cross-sections
- high-strength material
- General technical approval (abZ)
- European Technical Assessment (ETA)

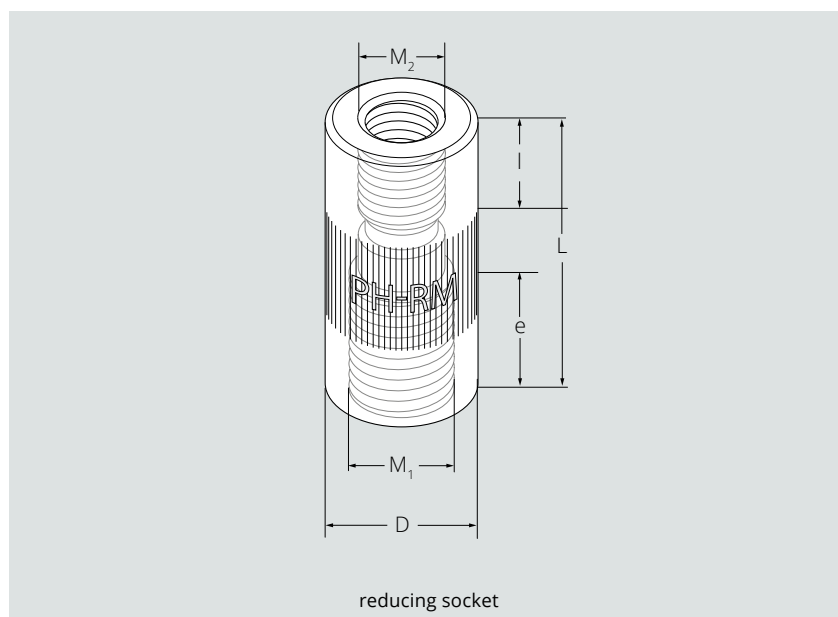
technical data

- **Material:** black steel



reducing socket

- For connecting two PH female bars incl. connecting bolts with different diameters
- Use for ascending screw reinforcement over several floors, where the statically necessary cross-sections are reduced floor by floor.



reducing socket

for diameter concrete steel 1		mm	12	14	16	20	25	28	28	16	28	32
total length	L	mm	50	55	60	75	90	105	115	60	95	115
thread size site 1	M ₁		M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 20	M 36	M 42
for diameter concrete steel 2		mm	10	12	14	16	20	25	32	12	20	25
thread size site 2	M ₂		M 14	M 16	M 18	M 20	M 24	M 30	M 36	M 16	M 24	M 30
screw-in depth	e	mm	20	22	24	32	40	42	52	24	42	52
thread length	l	mm	17	20	22	24	32	40	42	20	32	40
outer diameter socket	D	mm	22	25	30	35	45	50	55	30	50	55
packing unit		pcs	1	1	1	1	1	1	1	1	1	1
Ref. no.			211288	211289	211290	211291	211292	211293	211294	211296	211297	211298

- flexible due to practical tolerance zones
- high-strength material
- General technical approval (abZ)
- European Technical Assessment (ETA)

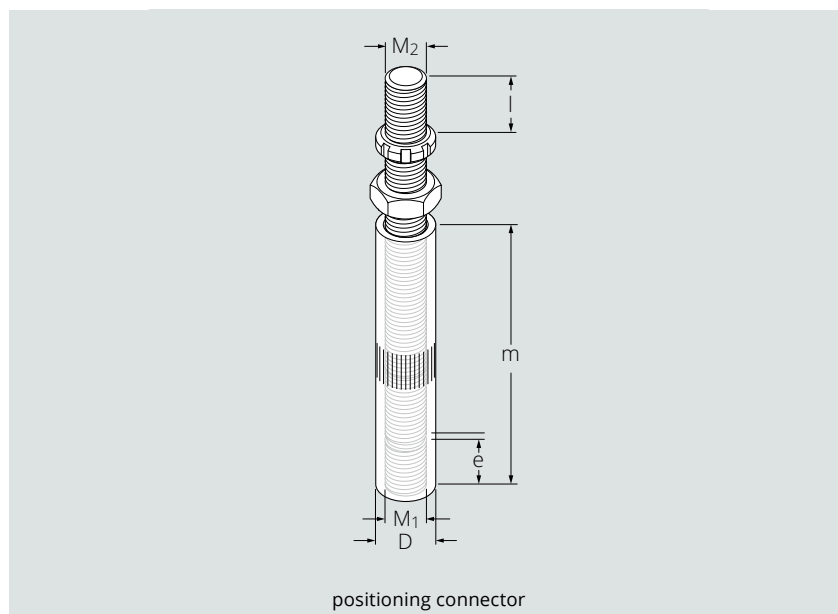
technical data

- **Material:** black steel



positioning connector

- For connecting PH female bars that are not freely rotatable
- Stepless adjustment of the installation length possible. Fixation via lock nut



positioning connector

for diameter concrete steel		mm	12	14	16	20	25	28	32	40
thread size site 1	M ₁		M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
thread size site 2	M ₂		M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
screw-in depth	e	mm	20	22	24	32	40	42	52	70
thread length	l	mm	30	32	34	42	50	52	62	80
outer diameter socket	D	mm	22,3	25,5	28,8	35,3	44,1	51	55,8	70
socket length	m	mm	120	128	136	188	222	230	278	350
packing unit		pcs	1	1	1	1	1	1	1	1
Ref. no.			211299	211300	211301	211302	211303	211304	211305	211306

- ▶ good weldable material
- ▶ General technical approval (abZ)
- ▶ European Technical Assessment (ETA)

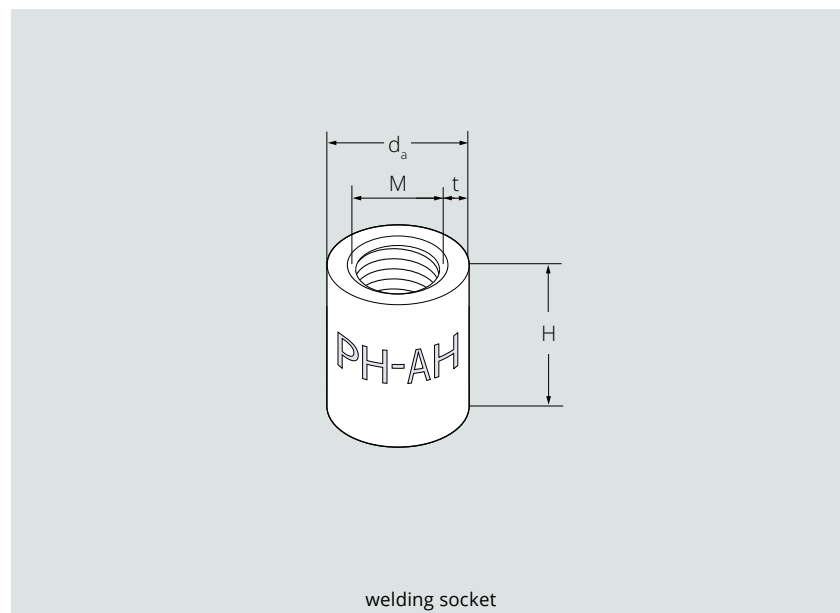
technical data

- ▶ **Material:** black steel



welding socket

- ▶ For the connection of reinforcement screw connections and steel construction elements
- ▶ The socket is welded onto the steel component, into which a PH female bar with coupling/reducing element can be screwed in
- ▶ Side of the weld seam without thread, opposite side with defined screw-in depth for PH components



welding socket

for diameter concrete steel		mm	12	14	16	20	25	28	32	40
thread type			M 16	M 18	M 20	M 24	M 30	M 36	M 42	M 52
socket height	H	mm	35	40	40	50	60	65	75	90
Außendurchmesser	d _a	mm	25	27	30	40	50	55	60	75
wall thickness socket	t	mm	5,5	5,75	6,25	9,5	11,75	11,5	11,25	14
packing unit		pcs	1	1	1	1	1	1	1	1
Ref. no.			211307	211308	211309	211310	211311	211312	211313	211314

- Realization of an end anchorage according to standard IN EN 1992-1-1
- Dynamic stresses possible
- General technical approval (abZ)

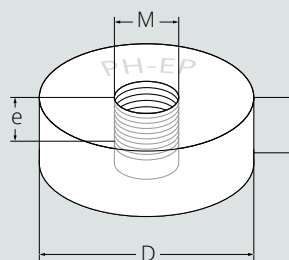
technical data

► **Material:** black steel



end anchorage plate

- For the realization of an end anchorage in the reinforcement guide
- The end anchoring plate is combined with PH female bars and connecting bolts
- The products are simply screwed together via the internal thread of the plate. Thus, loads can be transferred from a PH screw connection or an overlap joint into the component



end anchorage plate

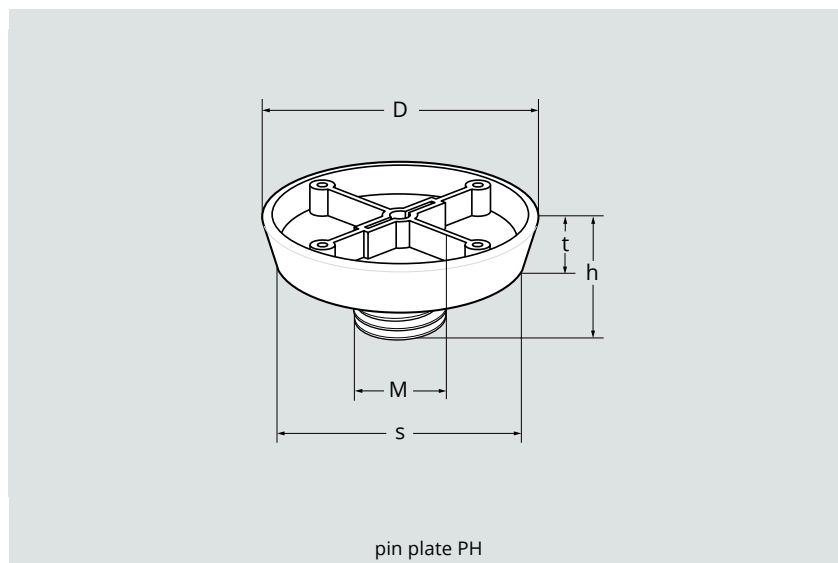
end anchorage plate

for diameter concrete steel		mm	12	14	16	20	25	28
thread type			M 16	M 18	M 20	M 24	M 30	M 36
screw-in depth	e	mm	16	18	20	24	30	36
outer diameter socket	D	mm	45	55	60	75	95	105
plate thickness	t	mm	19	21	23	27	33	39
packing unit		pcs	1	1	1	1	1	1
Ref. no.			218365	218366	218367	218368	218369	218370

- flexible formwork fastening –
gluing, nailing, screwing
- colour-coded nail plates
for quick assignment of the
system size

pin plate PH und nail plate

- for formwork fixing of PH female bars
- also protects the internal thread of the sleeves from
contamination and damage



pin plate PH – plastic

for diameter concrete steel			8	12	14	16	20	25	28
colour			black	yellow	blue	white	grey	red	black
thread size			M 12	M 16	M 18	M 20	M 24	M 30	M 36
outer diameter	D	mm	55	55	55	55	80	80	80
diameter lower edge, outside	s	mm	45	45	45	45	70	70	70
total height	h	mm	18	18	18	20	20	23	25
plate thickness	t	mm	8	8	8	8	8	8	8
packing unit		pcs	1	1	1	1	1	1	1
Ref. no.			118515	118516	118517	118518	118519	118520	118521

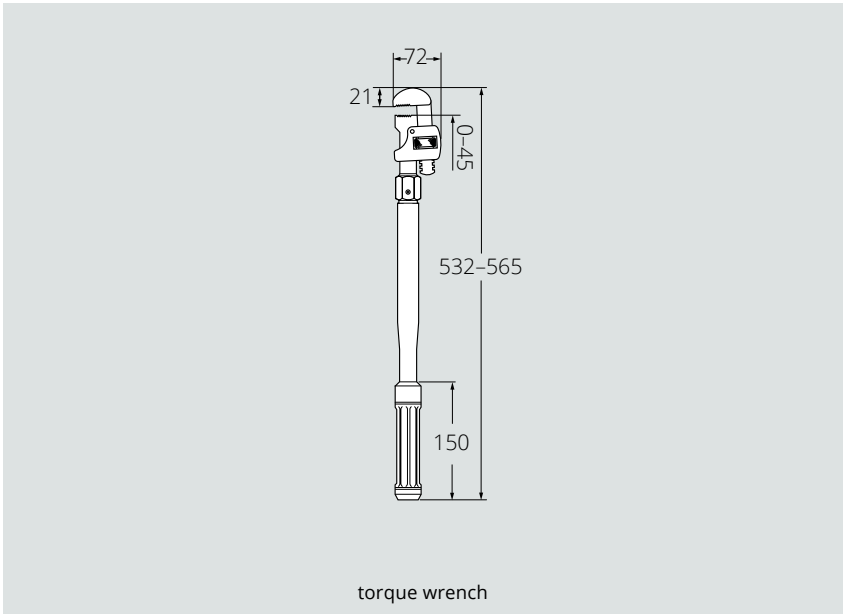
nail plate

for diameter concrete steel			10	32	40
thread size			M 14	M 42	M 52
outer diameter	D	mm	59,0	67,5	81,0
diameter lower edge, outside	s	mm	55,5	63,0	76,0
plate thickness	t	mm	10	13	13
packing unit		pcs	200	50	50
Ref. no.			391648	391655	391656

- ▶ controlled, approval-compliant torque
- ▶ self-locking, serrated gripper jaws
- ▶ wide torque range from 40 to 200 Nm

torque wrench

- ▶ Tightening of connections (e. g. of the PH system) under a controlled torque in conformity with the approval



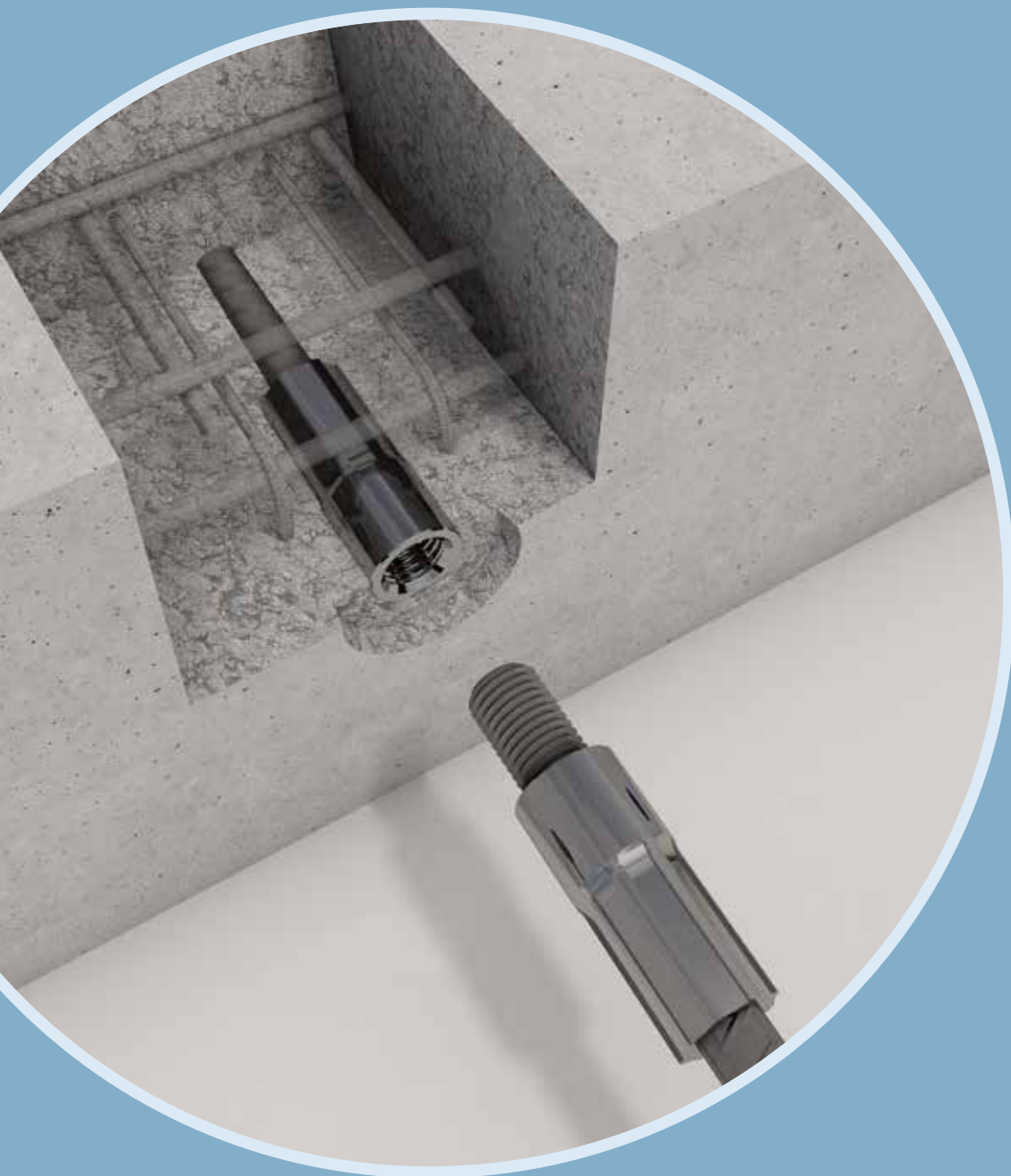
torque wrench			
for diameter concrete steel			14-40
packing unit	pcs		1
Ref. no.			219272

assembly torques M_T PH-System

at type	M _T
PH-8	20
PH-10	25
PH-12	30
PH-14	40
PH-16	60
PH-20	80
PH-25	100
PH-28	140
PH-32	180
PH-40	200

application area
torque wrench

dimensioning



Load capacity PH system

System size/ Bar diameter	Decisive tension cross section ¹⁾	Steel load capacity
d_s [mm]	A_s [mm ²]	N_{Rd} [kN]
8	50	21,9
10	78	34,1
12	113	49,2
14	154	66,9
16	201	87,4
20	314	136,6
25	491	213,4
28	616	267,7
32	804	349,7
40	1257	546,3

¹⁾ Decisive cross section of the reinforcement bar

Fatigue strength

Combination of products ¹⁾	Fatigue strength
	$\Delta\sigma_{RSK}$ [N/mm ²]
PH-MU PH-A	70
PH-MU PH-K PH-MU	70
PH-A PH-KM PH-A	125
PH-MU PH-RL PH-MU	70
PH-MU PH-PA PH-A	70
PH-MU PH-EP	70
PH-MU screw PH-EP	70



You can find further information in the approvals or certificates available at:

www.pfeifer.info/ph-reinforcement

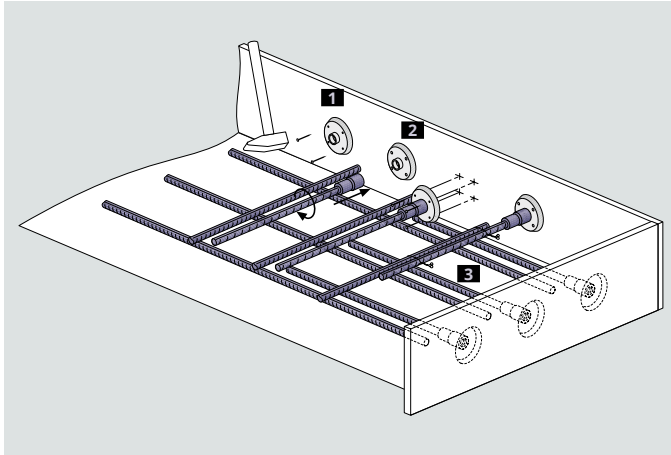


installation



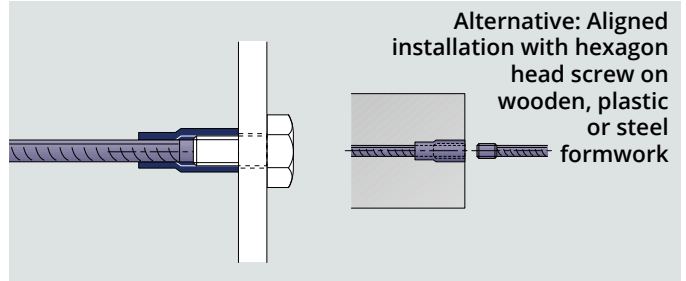
installation instructions precast factory

female bar PH-MU

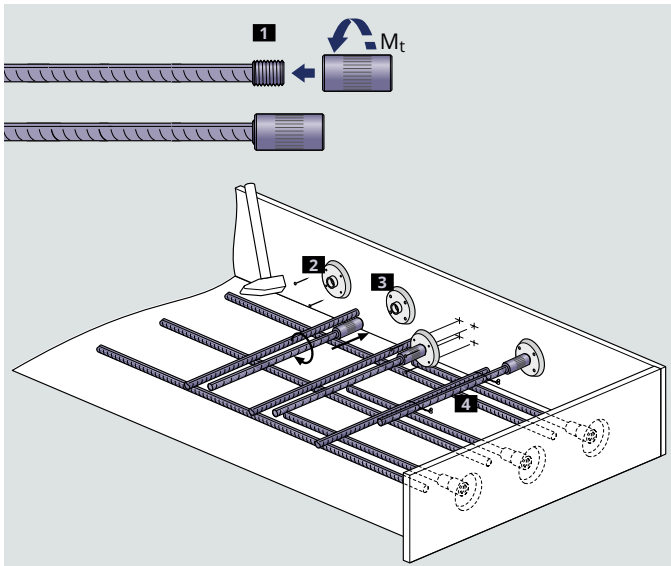


- 1 Nailing the pin plate to the formwork
- 2 Press on female bar and turn 90°. Alternative: Plug the pin plate into the
- 3 Install further reinforcement, connect female bar to the reinforcement and concreting

female bar and nail it onto the formwork.

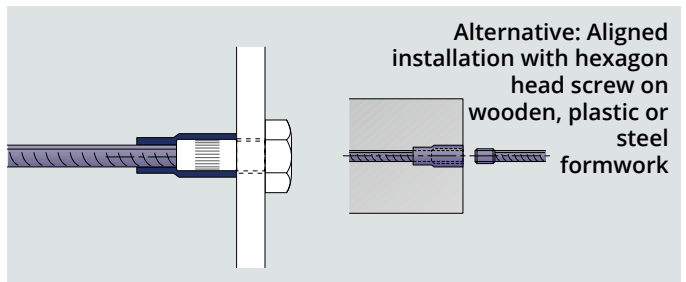


male bar PH-A mit coupling sleeve PH-KM

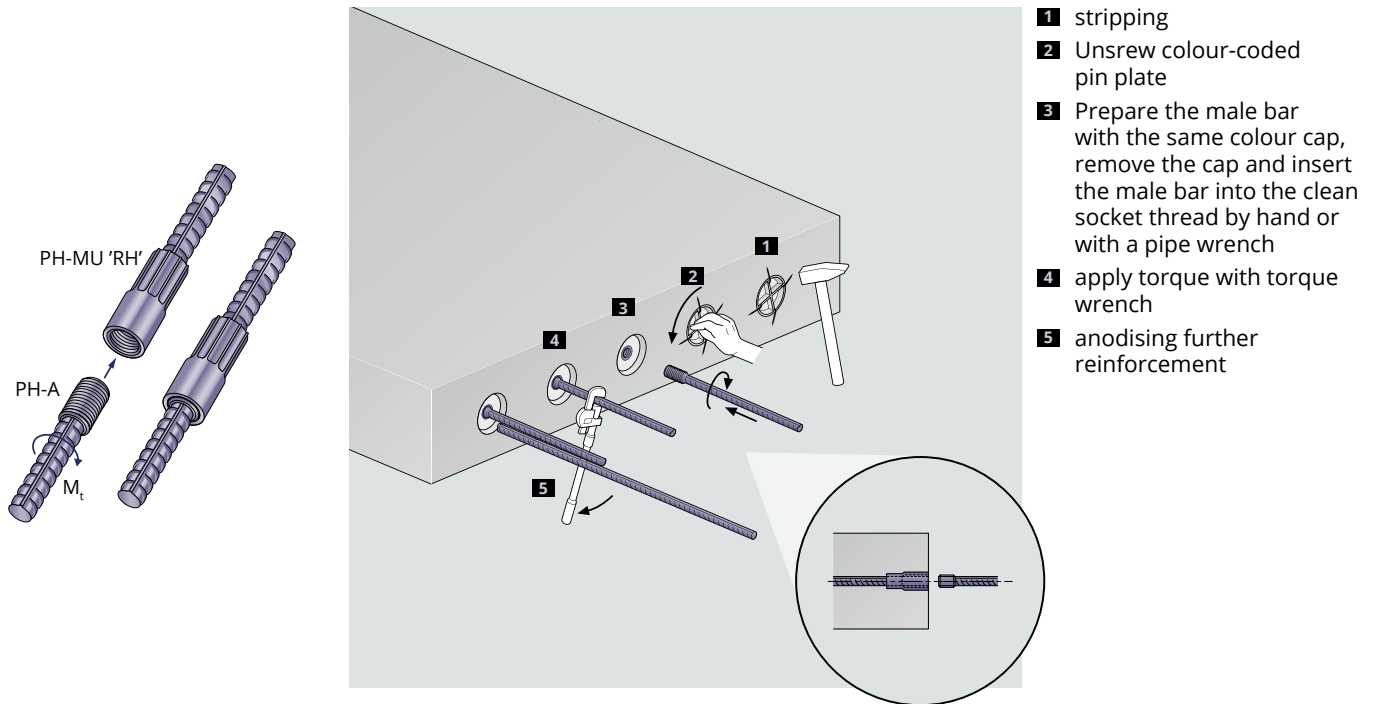


- 1 The coupling sleeve is attached to one of the male bars and tightened with the corresponding torque.
- 2 Nailing the pin plate to the formwork
- 3 Press on female bar and turn 90°. Alternative:
- 4 Install further reinforcement, connect female bar to the reinforcement and concreting

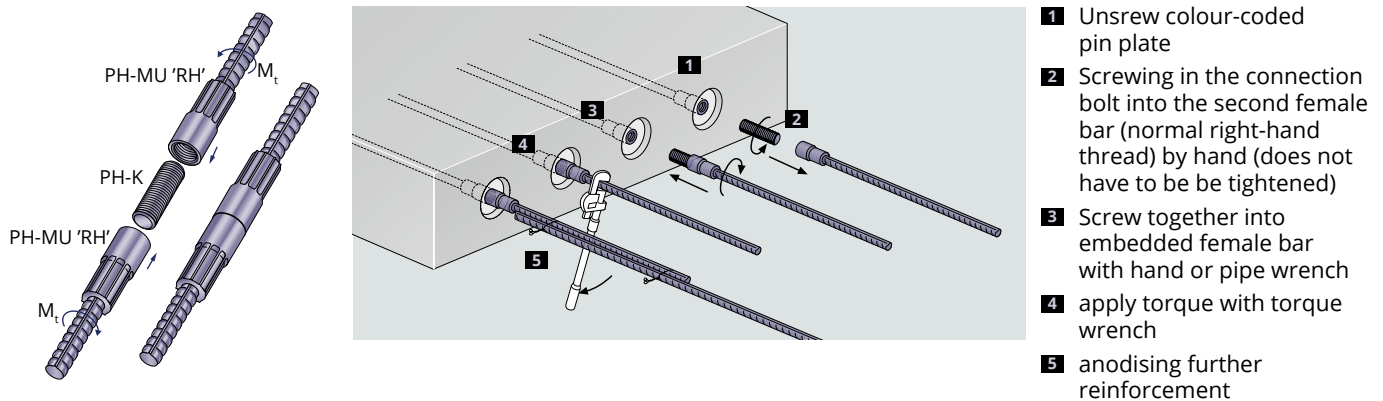
Plug the pin plate into the female bar and nail it onto the formwork.



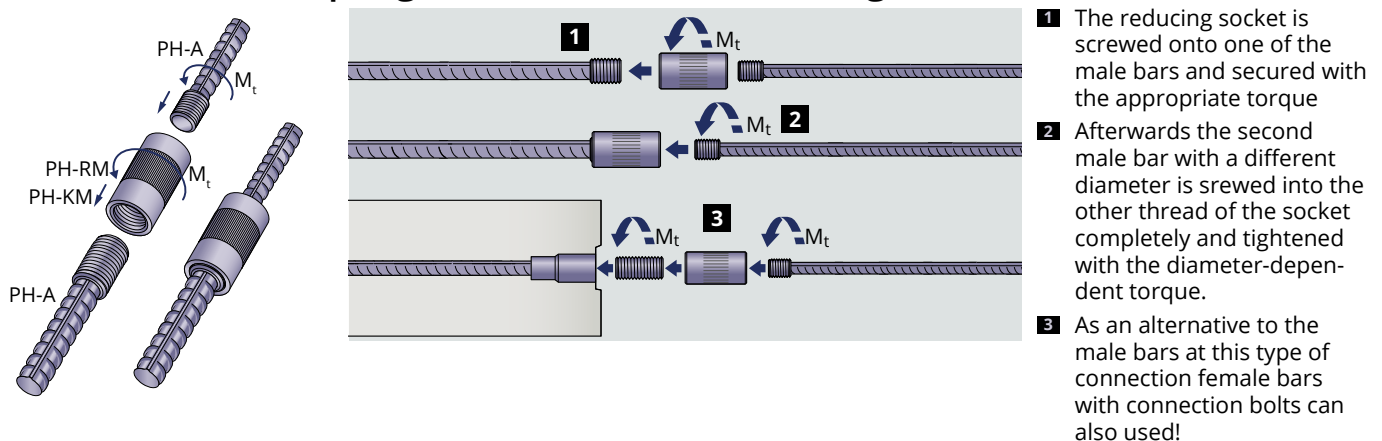
female bar PH-MU/MUR with male bar PH-A



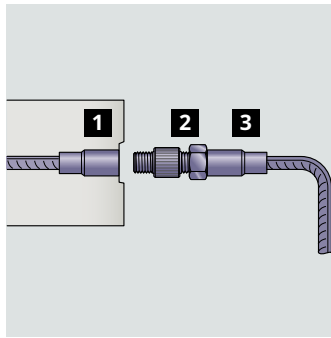
female bar PH-MU with connection bolt PH-K



male bar with coupling sleeve PH-KM or reducing socket PH-RM



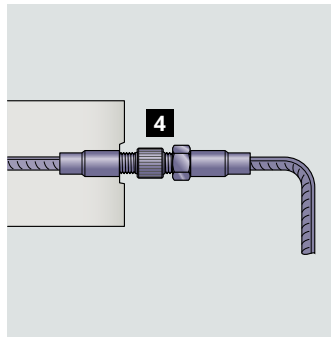
right-left-thread connecting bolt PH-RL und PH-RB



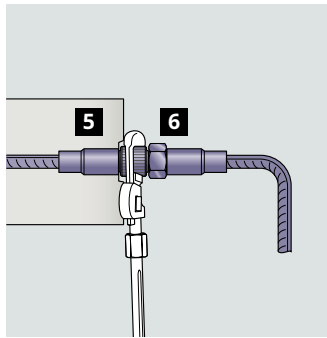
1 Left-hand threaded female bar set in concrete first.

2 Turn lock nut on the coupler against thickening by hand.

3 Turn right-left-thread connecting bolt once (no more!) into the right-hand threaded socket

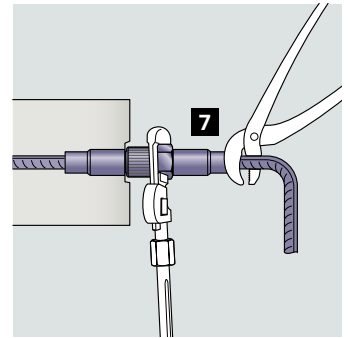


4 Turn coupler with connection socket bar into concreted female bar **clockwise** by hand. First the knurled thickening of the coupler is at the left-hand threaded connecting bolt (set in concrete). If this is not the case, it should not be screwed too deep at step 3.

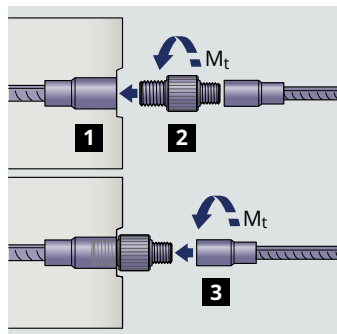
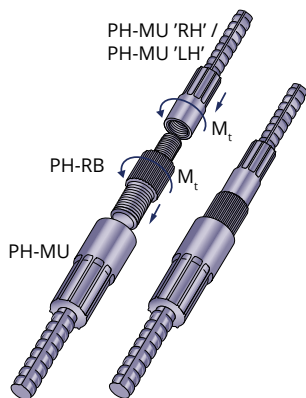


5 Tighten the coupler with torque wrench to the nominal torque as with for normal male bar.

6 Screw lock nut against coupler



7 Hold right female bar with pliers and tighten lock nut with torque tongs to torque as for male bar.

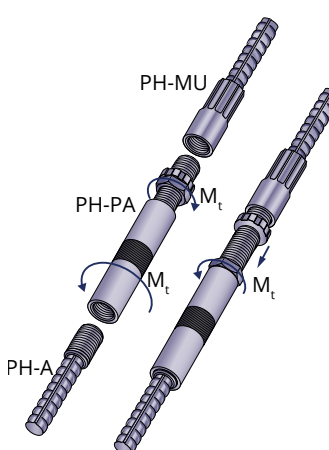
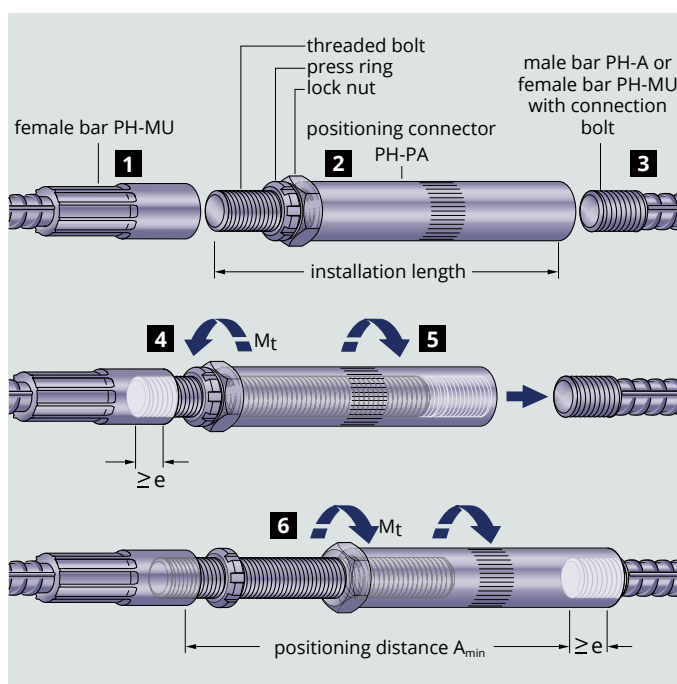


1 Concreted female bar with larger diameter.

2 Reducing bolt with the larger thread is turned into the female bar set in concrete and tightened with the required tightening torque.

3 The female bar of the smaller diameter is screwed on the remaining threaded bolt, until the entire thread is screwed in. The bar is also tightened with the corresponding torque.

positioning connector PH-PA



2 Positioning socket with completely screwed bolt is to be placed in between the connected bars.

3 Conditionally displaceable male bar (customary position tolerances must be observed in axial direction and transverse direction so that the threads meet).

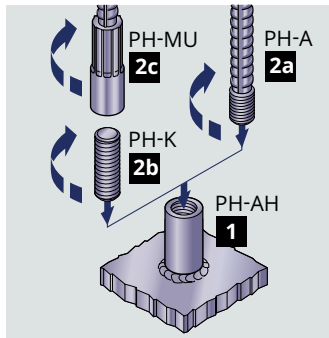
4 The positioning connection is screwed into the female bar set in concrete with the threaded bolt and tightened with the diameter-related torque.

5 The socket part of the positioning connection is screwed out within the approval tolerances until the male bar is completely screwed in.

6 By tightening the socket and the lock nut with the diameter-related tightening torque the connection is secured.

1 Already installed female bar with right-hand thread. (Attention: Use only Positioning connection with right-hand thread socket or connecting bar!)

welding socket PH-AP



- 1 The welding socket is attached to the steel component to be connected by means of a weld seam, which is to be dimensioned by the responsible planner.
- 2 The male bar (2a) or female bar with connection bolt (2b and 2c) is screwed completely into the socket and secured with the required tightening torque.

end anchorage plate PH-EP

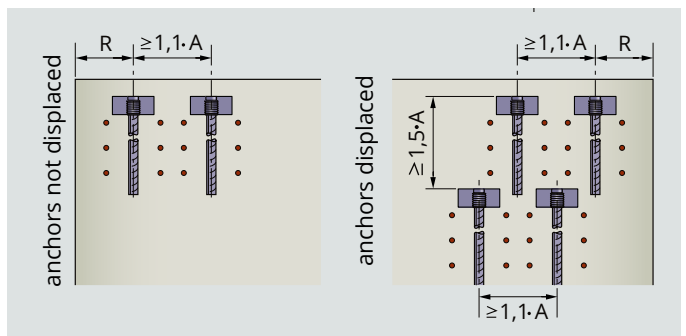
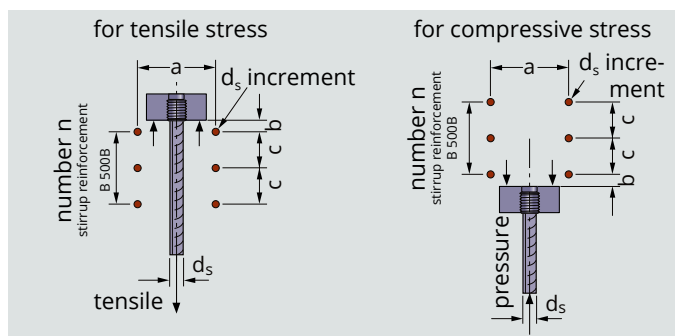


table 1: end anchorage plate PH-EP – spacing and reinforcement

type	A [mm]	R [mm]	number n	$d_{s,increment}$	a [mm]	b [mm]	c [mm]
PH-EP 12	85	65	3	6	60	20	28
PH-EP 14	85	65	3	6	60	20	28
PH-EP 16	100	70	3	6	70	20	30
PH-EP 20	130	85	4	6	100	20	32
PH-EP 25	145	95	4	6	120	15	41
PH-EP 28	170	105	3	6	140	10	41



Notice:

The bar with the plate can be installed after the end anchorage plate has been screwed to the PFEIFER PH-A reinforcement connection in accordance with the approval. In principle, verification must be provided by the responsible planner in accordance with EN 1992-1-1. The reinforcement shown in the picture on the left is only a reinforcement that absorbs splitting forces from the end anchorage. A distinction must be made between compression and tension. Likewise, the specified minimum edge and intermediate distances according to the drawing and table must be observed.

Other information:

Table 2: Torques

type labelling	nominal-Ø BSt Ø [mm]	assembly torque M _T [Nm]
PH 8	8	20
PH 10	10	25
PH 12	12	30
PH 14	14	40
PH 16	16	60
PH 20	20	80
PH 25	25	100
PH 28	28	140
PH 32	32	180
PH 40	40	200

Table 3: Outer diameter sockets PH-MU and PH-KM

type labelling	sockets Ø [mm]
PH 8	16,0
PH 10	19,2
PH 12	22,3
PH 14	25,5
PH 16	28,8
PH 20	35,3
PH 25	44,1
PH 28	51,0
PH 32	55,8
PH 40	70,0

Table 4: Weight determination for special lengths

$$G_{\text{special bar}} = G_{\text{standard bar}} + (L_{\text{special bar}} - L_{\text{standard bar}}) \times g / 100$$

G in [kg]
L in [cm]

Where g is determined according to the table below:

type	Ø _s [mm]	g [kg/100 cm]
PH 8	8	0,40
PH 10	10	0,61
PH 12	12	0,89
PH 14	14	1,21
PH 16	16	1,58
PH 20	20	2,47
PH 25	25	3,85
PH 28	28	4,83
PH 32	32	6,31
PH 40	40	9,86

Material used for PFEIFER Reinforcement Connection system PH

Generally approved
reinforcing steel bars
B500 B according to
DIN 488, high ductility

Products of the PH system
are supplied as standard
without corrosion protec-
tion delivered!

Notes

This image shows a full page of blank graph paper. The grid consists of small, uniform squares formed by thin, light gray lines. There are no margins, text, or other markings on the page.

Notes

This image shows a full page of blank graph paper. The grid consists of thin, light gray horizontal and vertical lines that intersect to form small squares across the entire surface. There are no margins, text, or other markings on the paper.



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